

## Glue Sticks & Cartridges

PRODUCT	COLOR	TYPICAL VISCOSITY @ 350° F	TEMPERATURE RESISTANCE	OPEN TIME**	FEATURES
0110*	Water clear	10,000 cps.	-20°F to 154°F	10 - 30 sec.	EVA. Water clear. Low cost for porous substrates.
0120*	Tan	6,900 cps.	-20°F to 149°F	10 - 30 sec.	EVA. Good hot tack for porous substrates. Wood adhesive.
0130*	Colorless	11,200 cps.	0°F to 152°F	30+ sec.	EVA. General purpose for a variety of substrates including ABS in general assembly.
0140*	Translucent	19,000 cps.	-10°F to 155°F	10 - 30 sec.	EVA. Low cost. General purpose for most porous substrates used for craft / floral applications.
0720*	Translucent	2,300 cps.	-20°F to 165°F	10 - 30 sec.	EVA. Low temperature for plastic substrates used in general or light duty applications.
1525*	Clear amber	11,500 cps.	-40°F to 196°F	5 - 30 sec.	Polyamide. Medium performance. Oil resistance for wood, fabric and other porous substrates.
2102*	Straw	5,300 cps.	0°F to 156°F	5 - 10 sec.	EVA. Fast setting for packaging application.
2103*	Colorless	5,500 cps.	0°F to 156°F	5 - 30 sec.	EVA. Flexible bond for nonporous substrates.
2105*	Straw	1,830 cps.	-20°F to 150°F	5 - 10 sec.	EVA. Low viscosity. Short open time for woodworking and packaging applications.
2106*	Tan	3,700 cps.	0°F to 156°F	10 - 30 sec.	EVA. Low viscosity. Quick grab for woodworking, general assembly and various plastics.
2107*	Straw	7,750 cps.	-20°F to 160°F	10 - 30 sec.	EVA. General purpose for porous substrates.
2109*	Tan	2,700 cps.	-10°F to 165°F	10 - 30 sec.	EVA. Economical. Low viscosity for packaging applications.
2124*	Milky	15,000 cps.	-20°F to 154°F	30+ sec.	EVA. Flexible. Long open time for most difficult substrates.
2128*	Semi-clear	8,500 cps.	-20°F to 156°F	10 - 30+ sec.	EVA. Clear for light assembly.
2305*	Pale straw	1,200 cps.	-20°F to 174°F	5 sec.	EVA. Good heat resistance. Adheres to a variety of coated and uncoated board stock.
2385*	Amber	3,200 cps.	-20°F to 150°F	50 sec.	EVA. Good general purpose bonding of paper, wood, cardboard, foam, and fabrics.
2391*	Tan	1,900 cps.	-20°F to 160°F	40 sec.	EVA. Versatile packaging product. Good "hot tack."
6239*	Amber	3,900 cps., @ 400°F	0°F to 248°F	75 sec.	Polyamide. Low application viscosity. High temperature resistance. Long open time. Resists plasticizer migration for vinyl bonding.
6305*	Pale straw	1,200 cps.	-20°F to 174°F	5 sec.	EVA. Good heat resistance. Adheres to a variety of coated and uncoated board stock.
6323*	Straw	14,000 cps.	-20°F to 140°F	50 sec.	EVA. Long open time. Good adhesion to metal and plastics. High performance.
6327*	Translucent	11,000 cps.	-22°F to 158°F	30 sec.	EVA. Adhesive color blends with substrate. Flexible, no cracking. Low viscosity. Easy to gun.
6328*	Straw	10,000 cps.	-22°F to 151°F	30 - 45 sec.	EVA. Low viscosity. Easy to gun. Long open time. Flexible, no cracking. Excellent bonding range.
6330*	Clear	25,000 cps.	-40°F to 140°F	60 sec.	EVA. High performance. Versatile adhesion. Good bonds on metals and polyolefins. Very flexible, long open time.
6332*	Straw / opaque	2,000 cps.	-22°F to 171°F	9 - 12 sec.	EVA. Short open time and quick setup. Low viscosity. Easy to gun. Withstands elevated temperatures.
6333*	Straw / opaque	2,000 cps.	-22°F to 170°F	15 - 20 sec.	EVA. Medium open time. Low viscosity. Easy to gun. Withstands elevated temperatures.
6344*	Translucent	2,300 cps.	-22°F to 151°F	30 - 45 sec.	EVA. Long open time. Low temperature glue is safer to use. Bonds heat sensitive foams. Excellent bonds at lower temperatures.
6363*	Off white	40,000 cps.	-22°F to 125°F	40 sec.	EVA. Good general purpose characteristics. Bonds a broad range of materials.
6368*	Light amber	40,000 cps.	-50°F to 170°F	6 sec.	EVA. Designed for packaging. Good temperature resistance. Fast setting.
6370*	Clear	12,000 cps.	-40°F to 140°F	60 sec.	EVA. Very flexible. Bonds wide range of floral, craft and upholstery materials.
6384*	Translucent	18,000 cps.	-20°F to 125°F	40 sec.	EVA. General purpose characteristics. Bonds plastics, wood, porous materials.
6390*	Light straw	13,000 cps.	-40°F to 160°F	40 sec.	EVA. Good heat resistance. Bonds plastics, wood, porous materials. General purpose adhesion.

Note: \* In compositional compliance with FDA regulation 21 CFR 175.105 adhesives. Some products are in compliance with additional FDA regulations.

Note: \*\* Will depend on application temperature, volume of applied adhesive, type of substrate and ambient temperature. Maximum is for bonds with Kraft paper with a 0.125 x 0.0035 inch glue line.